

System requirements

**Product configuration**



**JFX200-2513 EX**

< Provided as standard >  
Sophisticated and user-friendly RIP software  
**RasterLink6 PLUS**

USB2.0  
Ethernet  
Connection

**PC for RIP**

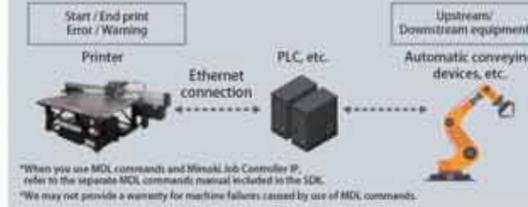


Recommended specifications for PC for RIP  
CPU: Core i5 3.5GHz  
Memory: 8GB  
HDD: 500GB  
USB2.0: 4 ports or more  
Network: 1000BASE-T supported  
Optical disk drive: DVD-ROM  
Windows: Professional 64bit  
Monitor: 1366x768

**IoT of Mimaki**

Supports MDL commands and Mimaki Job Controller IP

Control printer using the MDL command from external devices and job control by the Mimaki Job Controller IP. It is possible to download the related documentation from the Mimaki website.



Specifications

| Item                                | JFX200-2513 EX  |
|-------------------------------------|---|
| Head                                | On-demand Piezo head (Array of 3 staggered print heads)   |
| Print resolution                    | 300dpi, 450dpi, 600dpi, 900dpi, 1,200dpi  |
| Ink                                 | Type/Color: (variable)  |
|                                     | Rigid UV curable ink LH-100   |
|                                     | Stretchable UV curable ink LUS-120/LUS-150/LUS-350  |
|                                     | Capacity: (1)   |
| Ink circulation system (2)          | White ink circulation by MCT (Mimaki Circulation Technology)  |
| Maximum printable area (W x D)      | 2,500 x 1,300 mm (98.4 x 51.2")   |
| Media                               | Size (W x D)  |
|                                     | Height  |
|                                     | Weight  |
| Media Suction                       | Vacuum Suction + Foot Switch  |
| Suction Areas                       | 2 partition (X direction)   |
| UV method                           | LED-UV  |
| Interface                           | USB, Ethernet   |
| Applicable standards                | VCCI class A, CE mark, CB report, U.S. safety standard UL (UL62368-1), RoHS Directive, FCC Class A, Machinery directive, EAC, RCM |
| Power                               | Single-phase AC200 to 240V, 12A or lower  |
| Power consumption                   | 2.88 kVA or less  |
| Operating environment               | Temperature   |
|                                     | Humidity  |
|                                     | Optimal Temperature   |
|                                     | Temperature Gradient  |
| Dust                                | Equivalent to an Office   |
| Installatoin Dimensions (W x D x H) | 4,440 x 2,250 x 1,250mm (173.2 x 88.5 x 49.2")  |
| Assembled Dimensions (W x D x H)    | 4,440 x 2,450 x 1,250mm (173.2 x 96.4 x 49.2")  |
| Weight                              | 650kg (1,433 lb)  |

Optional Accessories

| Item   | Item No.  | Remarks  |
|--|-----------|--|
| Ionizer kit  | OPT-30342 | Static eliminator kit                                |
| Vacuum unit (φ 3mm x 200mm) (φ 0.1 in. x 7.9 in.)  | OPT-30216 | Three-phase, 200 V-240 V, 30 A, 3.4kW                |
| Vacuum unit (φ 1mm x 200mm) (φ 0.04 in. x 7.9 in.) | OPT-30217 | Single-phase, 200 V-240 V, 30 A, 1.9kW               |
| Vacuum unit (φ 3mm x 400mm) (φ 0.1 in. x 15.7 in.) | OPT-30232 | Three-phase, 380 V-480 V, 20 A, 3.4kW                |
| Optional blower Connector Kit                      | OPT-30348 | Necessary kit for connecting an optional vacuum unit |

\*The optional accessories available with JFX200-2513 are also compatible with JFX200-2513 EX.  
\*OPT-30342 PR-100/PR-200KIT is not necessary to use JFX200-2513 EX.  
However when starting to use PR-200, it is necessary to replace to the pump of the initial attachment.

Inks and substrates:

As physical properties of ink (adhesion, weather resistance etc.) are different depending on media, please be sure to have a print test in advance.  
Depending on the application, primers, other surface treatment or surface protection such as lamination may be necessary.

Safety notice:

This product is equipped with UV irradiation equipment. Please pay attention to the following notes in order to use safely.  
Do not look directly into the UV light source nor place your hand, or expose your skin directly to the UV light source.  
Depending upon print mode, some VOC emissions from printed parts not yet cured and hardened may occur.  
In addition, please be sure to read and follow the instructions and guidelines of the manual carefully.

Some of the samples in this catalogue are artificial renderings. Specifications, design and dimensions stated in this catalogue may be subject to change without notice (for technical improvements, etc.). The corporate names and merchandise names written on this catalogue are the trademark or registered trademark of the respective corporations. Inkjet printers print using extremely fine dots, so colors may vary slightly after replacement of the printing heads. Also note that if using multiple printer units, colors could vary slightly from one unit to other unit due to slight individual differences. The specifications described in this catalogue are as of May 2019.

Supplies

| Item                  | Color         | Item No.    | Remarks   |            |   |
|-----------------------|---------------|-------------|---|------------|---|
| LH-100 <sup>1)</sup>  | Cyan          | LH100-C-BA  | Ink package:<br>1L bottle/250 ml bottle <sup>2)</sup> |            |   |
|                       | Magenta       | LH100-M-BA  |   |            |   |
|                       | Yellow        | LH100-Y-BA  |   |            |   |
|                       | Black         | LH100-K-BA  |   |            |   |
|                       | Light Cyan    | LH100-LC-BA |   |            |   |
|                       | Light Magenta | LH100-LM-BA |   |            |   |
|                       | White         | LH100-W-BA  |   |            |   |
|                       | Clear         | LH100-CL-BA |   |            |   |
| LUS-120               | Cyan          | LUS12-C-BA  | Ink package:<br>1L bottle/250 ml bottle <sup>2)</sup> |            |   |
|                       | Magenta       | LUS12-M-BA  |   |            |   |
|                       | Yellow        | LUS12-Y-BA  |   |            |   |
|                       | Black         | LUS12-K-BA  |   |            |   |
|                       | White         | LUS12-W-BA  |   |            |   |
|                       | Clear         | LUS12-CL-BA |   |            |   |
|                       | LUS-150       | Cyan        |   | LUS15-C-BA | Ink package:<br>1L bottle/250 ml bottle <sup>2)</sup> |
|                       |               | Magenta     |   | LUS15-M-BA |   |
| Yellow                |               | LUS15-Y-BA  |   |            |   |
| Black                 |               | LUS15-K-BA  |   |            |   |
| Light Cyan            |               | LUS15-LC-BA |   |            |   |
| Light Magenta         |               | LUS15-LM-BA |   |            |   |
| White                 |               | LUS15-W-BA  |   |            |   |
| Clear                 |               | LUS15-CL-BA |   |            |   |
| LUS-350 <sup>3)</sup> | Cyan          | LUS35-C-BA  | Ink package:<br>1L bottle/250 ml bottle <sup>2)</sup> |            |   |
|                       | Magenta       | LUS35-M-BA  |   |            |   |
|                       | Yellow        | LUS35-Y-BA  |   |            |   |
|                       | Black         | LUS35-K-BA  |   |            |   |
|                       | White         | LUS35-W-BA  |   |            |   |
|                       | Clear         | LUS35-CL-BA |   |            |   |
| Primare <sup>4)</sup> | PR-200        | PR200-Z-BA  |   |            |   |

<sup>1)</sup> LH-100, LUS-120 and PR-200 come in both 250ml and 1L bottles. <sup>2)</sup> MCT works only with white ink.  
<sup>3)</sup> The ink set of LH-100 (C+M+Y) will be applied later. <sup>4)</sup> The LUS-350 will be applied later.  
<sup>5)</sup> The PR-200 is not compatible with LUS-350. <sup>6)</sup> The LUS-350 will be applied later.  
<sup>7)</sup> Stretchability of flexible ink may vary depending on materials, please have a prior test print.  
<sup>8)</sup> LH-100, LUS-120 and LUS-150 are GREENGUARD Gold certification ink.

About Ethernet

Please use Category 6 (CAT6) network cables. \*Cannot be connected through the router.  
\*When printing from ethernet, place the printer and output PC on the same network.  
\*When using a switching hub, a 1000BASE-T compatible hub is necessary.  
\*Although up to 4 printers can be registered with RasterLink6Plus, printing may stop depending on the network environment.

For  
INDUSTRIAL  
PRODUCTS

LED-UV Curing Flatbed Inkjet Printer

Mimaki

JFX200-2513 EX

Entry model combining high added-value and high productivity



Feel the texture!



Semi-stereoscopic 2.5D printing increases utility!



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# JFX200-2513 EX

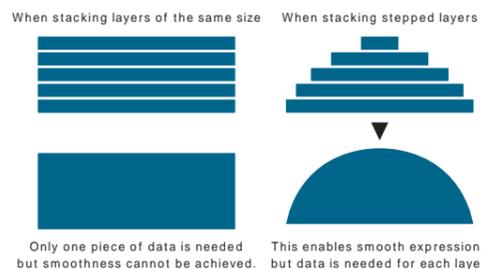
The JFX200-2513 EX maximizes the productivity and user-friendliness of the JFX200-2513, the industry's best-selling UV-LED curing flatbed inkjet printer, and enables high value-added printing.

## 1 Semi-stereoscopic 2.5D printing made easy! High value-added printing with "2.5D Texture Print" in "RasterLink6Plus"!

Stereoscopic appeal with 2.5D printing

A newly developed function, "2.5D Texture Print" in Mimaki's original RIP, "RasterLink6Plus" allows you to easily create multi-layered gradation data.

The "Emboss Print", one of Mimaki's printing solutions, "Surface Imaging" makes a surface look bumpy with multi-layered UV ink printing, which requires a manual preparation of step-wise data for each layer to create smoother expression. However, "JFX200-2513EX" allows you to easily create 2.5D print data of different layer with steps, simply by using "RasterLink6Plus" (Standard accessory) and Illustrator/Photoshop.



You can create data using Photoshop/Illustrator and **RasterLink6Plus** only.

Simple creation of smooth-stereoscopic 2.5D prints is available with the JFX200-2513 EX to easily show the bumpy surface like woodgrain of interior material, elevated ink of oil-paintings and letters for an impressive look for signage. Not only coloring but also adding smooth print texture can deliver added value.



Expression of elevated surface with layered ink



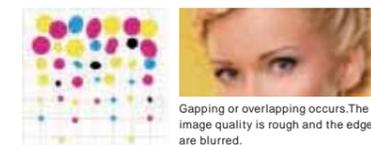
## 3 Suitable for large format sign graphics, interior/decoration and fine arts, seeking quality

Three image control technologies to realize high quality

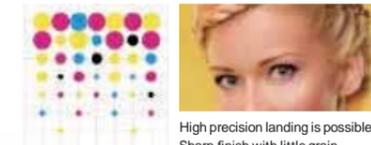
### 1 .Waveform control

By discharging spherical ink droplets directly, depositing of droplets and overlapping between dots is reduced, achieving a sharp print quality with low grain.

<Non-spherical discharge>



<Discharged in a nearly true spherical state>



### 2 .Variable dots

Three different ink dot sizes are used in printing to enable high-quality prints with reduced graininess.

<Fixed Dot Image>



<Variable Dot Image>

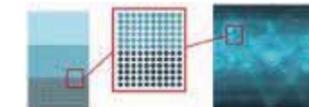


Dots are combined including the minimum size of 5pl to enable grainless, smooth color printing.

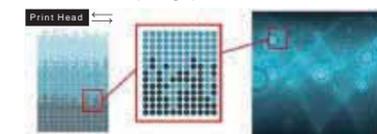
### 3 .MAPS (Mimaki Advanced Pass System)

Banding (horizontal stripes), uneven color, or glossy streak can be reduced to produce smooth prints by printing pass boundaries fading in gradation.

<Without MAPS (Image)>



<With MAPS (Image)>



Based on printing conditions such as media/ink type and resolution, the most suitable gradation pattern is automatically selected and printed.

## 2 Higher-grade productivity and doubled White + Color simultaneous print speed!

The printer allows you to respond to demand for short-term delivery.

JFX200-2513 EX prints two times as fast as JFX200-2513 in White + Color simultaneous printing. The newly added Draft mode (300x300HQ, 4P Bi Normal) can deliver print speeds up to 35m<sup>2</sup>/h (376.7 ft<sup>2</sup>/h) in 4-color + White simultaneous printing.

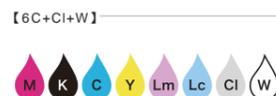
### 4-color + White simultaneous printing speed comparison

The print speed will be doubled while printing at the same resolution. Applying the spot color set will alleviate the concern of the disadvantages of low speed.



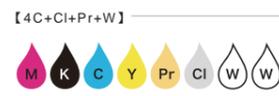
\*Time taken for setting materials and the printer's operating time before or after printing are not considered.

You can choose the most suitable ink depending on your material and application.



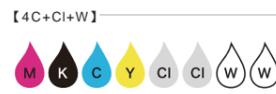
The color set with Light colors and Clear enables to print high-quality images without graininess.

Supported ink types: LH-100, LUS-150



By adding primer ink, the adhesion of inks and materials is improved.

Supported ink types: LH-100, LUS-150, LUS-120



By adding clear ink, gloss finish can be applied on the print surface, and by printing multiple layers of ink, multi-layered finish for stereoscopic effects can be applied.

Supported ink types: LH-100, LUS-120, LUS-150, LUS-350

| Type     | Hard UV ink   | Flexible UV ink   |   |   |
|----------|---|---|---|---|
| Product  | LH-100  | LUS-120   | LUS-150   | LUS-350   |
| Features | The LH-100 ink has a high scratch/chemical resistance and an accurate color reproducibility. The ink is suitable for rigid materials. | The LUS-120 ink has 170% stretchability after curing. Its ink film is very flexible and will not crack during post process. | The LUS-150 ink has 150% stretchability after curing and will not crack during post print process. This ink is compatible with a wide range of materials and has a low degree of tackiness. | After curing, the ink can stretch up to 350% when heated to between approx. 120 and 200 °C. The ink restores its rigidity after being cooled, maintaining its molded shape when heated and high durability. |

## 4 Usability achieved based on Mimaki's long time experience UV flatbed printers

As a pioneer of UV flatbed printers, Mimaki knows everything about ease of use from its long experience. We provide the design that is simple to use and reduces workload, plus a preventive safety function to avoid trouble during printing.

Table size (1,300x2,500mm)

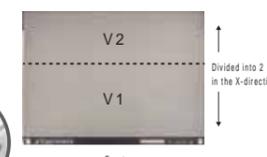
Printing is possible for 4'x8' (1,220mmx2,440mm) panel boards that are commonly used in the marketplace. This table size is ideal for both easy installation and excellent user-friendliness.



NEW!!

### Foot switch for vacuum control

Two separate partitions in the X-direction of the vacuum area can be adjusted depending on the media size you use, and newly added foot switch can be used to turn ON/OFF in addition to the control panel.



NEW!!

### With Ethernet support

In addition to the conventional USB connection, Ethernet connection is now available. Setup is easy; just add cables to the existing office network environment.



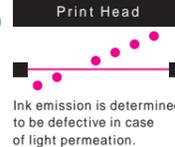
### Auto maintenance function to shorten downtime

The NCU is newly mounted!

NEW!!

#### NCU (Nozzle Check Unit)

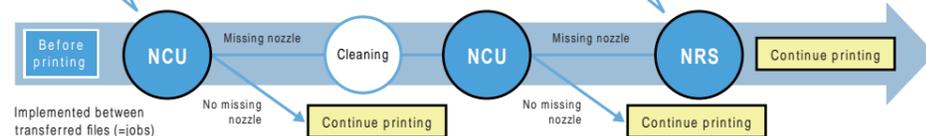
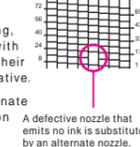
The status of nozzles is automatically detected by the sensor. When the NCU detects a missing nozzle, it automatically performs cleaning to solve the problem.



#### NRS (Nozzle Recovery System)

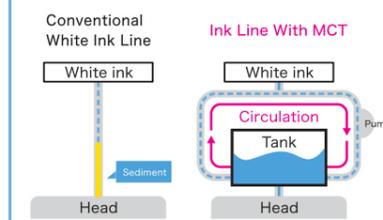
If there is a problem left unsolved by the cleaning, it automatically replaces the defective nozzles with other nozzles, which enables users to continue their operation without waiting for service representative.

Nozzles that emit no ink are substituted by alternate nozzles. The system is automatically set based on the information provided by the NCU.



#### MCT (Mimaki Circulation Technology)

The JFX200-2513 EX has an ink circulation mechanism in its ink tank and ink path. It circulates white ink periodically to prevent nozzle trouble due to deposited ink pigments and to stabilize printing performance.



Links with external stop interface allow users to meet safety standards that are different by factory

Other than the standard emergency stop switch, customers can also have the printer work with safety measures that suit their environment. The product can support various safety standards depending on the customer, including safety light curtain and safety mat.



More environment-friendly business model



Mimaki UV inks (LH-100, LUS-120 and LUS-150) obtain certification for GREENGUARD GOLD. The "GREENGUARD Gold certification" ensures that products are acceptable for use even in environments such as schools and medical facilities based on the most strict global standard of chemical substance di-usion. The GREENGUARD Gold-certified inks consider environmental impacts given after printing.

